

## Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

Product Name: **FC-100**  
Application: Metal cutting  
Chemical Description: Metal removal lubricant

Manufacturer: Vaughan Industries, Inc.  
Address: 8490 Lyndon Detroit, MI 48238  
Emergency Phone: 313 935 2040

### 2. HAZARD IDENTIFICATION

GHS CLASSIFICATION: Aspiration hazard (1)



SIGNAL WORD: Danger

HAZARD STATEMENTS: May be fatal if swallowed and enters airways

PRECAUTION STATEMENTS: If medical advice is needed, have product container or label at hand;

Keep out of reach of children; If swallowed: Immediately call a poison center/doctor; Do not induce

vomiting; Store locked up; Dispose of contents/container to disposal recycling center; Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether or not product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT	CAS No.	Wt%
Light naphthenic hydrotreated distillate	64742-53-6	10-30
Sodium salt of sulfonic acids, petroleum	68608-26-4	1-10
Dialkyl polysulfide	unknown	

### 4. FIRST AID PROCEDURES

EYES: Flush with large amounts of water. Seek medical attention.

SKIN: Wash with water. If irritation persists, seek medical help.

RESPIRATORY: Move to fresh air. If necessary, give oxygen and seek medical attention.

INGESTION: Consult a physician.

### 5. FIRE HAZARD DATA

EXTINGUISHING MEDIA: Any ordinary

SPECIAL FIREFIGHTING PROCEDURE: Use water with caution as water may actually spread the fire.

### 6. ACCIDENTAL RELEASE MEASURES

ACTION FOR SPILLS: Collect as much as possible for reuse. Place remainder in suitable container for disposal.

### 7. HANDLING AND STORAGE

VENTILATION: Equivalent to outside

RESPIRATORY PROTECTION: Normally not required

EYE PROTECTION: Safety glasses or goggles are always recommended

GLOVES: Plastic or rubber as used for washing

PROTECTIVE CLOTHING: Clean work clothes

STORAGE: Store in dry area at temperatures above freezing. Use chemical goggles and gloves when transferring concentrates

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS: n/m

ENGINEERING CONTROLS: Use with adequate ventilation. Ensure eye wash and safety shower stations are available near areas where product is used.

PERSONAL PROTECTION EQUIPMENT: Safety glasses must be worn. Maintain eye wash facilities in the work area. Wear gloves impervious to conditions of use.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: White emulsion

ODOR: mild

ODOR THRESHOLD: n/m

pH: > 9

VISCOSITY: 1250 cps

RELATIVE DENSITY: 0.96 – 0.97

INITIAL BOILING POINT AND RANGE: 212 °F

MELTING/FREEZING PT: n/m

SOLUBILITY IN WATER: miscible

PARTITION COEFF: n-octanol/water: n/m

VAPOR PRESSURE: n/m

VAPOR DENSITY: Heavier than air

FLASH POINT: n/m

FLAMMABLE LIMITS: LFL: n/m UFL: n/m

AUTOIGNITION TEMPERATURE: n/m

DECOMPOSITION TEMPERATURE: n/m

EVAPORATION RATE: Slower than butyl acetate

### 10. STABILITY AND REACTIVITY

STABILITY: Stable

HAZARDOUS POLYMERIZATION: Will not occur

INCOMPATIBILITY: Strong oxidizers

### 11. TOXICOLOGICAL INFORMATION

THRESHOLD LIMIT VALUE: Ingredient 1, 2, and 3: all 5 mg/m<sup>3</sup> as oil mist

PRECAUTIONARY STATEMENT: May cause eye and skin irritation

EYE CONTACT: Over exposure may cause eye irritation

SKIN CONTACT: Prolonged contact can cause defatting and irritation

RESPIRATORY: n/m

INGESTION: May cause gastrointestinal irritation, nausea

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: None known

INGREDIENTS LIST AS CARCINOGEN: None listed

### 12. ECOLOGICAL INFORMATION

All work practices must be aimed at eliminating environmental contamination.

ENVIRONMENTAL FATE: Bioaccumulation is not expected to be significant. This product is made from biodegradable components.

ECOLOGICAL DATA:

Fish: n/m

Algae: n/m

Daphnia: n/m

This material is not expected to be dangerous to the environment.

### 13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of in accordance with all local, state and federal regulations.

### 14. TRANSPORTATION INFORMATION

#### US DEPARTMENT OF TRANSPORTATION

Proper Shipping Name: n/a

UN/NA Number: n/a

Labels Required: None

Hazard Class: n/a

Packing Group: n/a

### 15. REGULATORY INFORMATION

SARA Title III Section 313: none

US CERCLA REPORTABLE QUANTITY: None

US TSCA INVENTORY STATUS: The components of this product are TSCA listed.

OTHER US FEDERAL REGULATIONS: None

### 16. OTHER INFORMATION

The data and recommendations presented herein are based upon our research and that of others and are believed to be accurate. No guarantee of their accuracy is made, and they are distributed without warranty, express or implied. The person receiving them shall make their own determination of the suitability thereof for their particular purpose. n/a: not available n/m: not measured

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